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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/893,199	06/27/2001	Nelson T. Rotto	10277US01	3864
7590 12/08/2003			EXAMINER	
Attention: Amelia A. Buharin			ANGEBRANNDT, MARTIN J	
Imation Corp. Legal Affairs			ART UNIT	PAPER NUMBER
P.O. Box 64898 St. Paul, MN 55164-0898			1756	
			DATE MAILED: 12/08/2003	

Please find below and/or attached an Office communication concerning this application or proceeding.

, , , , , , , , , , , , , , , , , , ,	Application No.	Applicant(s)			
	09/893,199	ROTTO, NELSON T.			
Office Action Summary	Examiner	Art Unit			
	Martin J Angebranndt	1756			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status					
1) Responsive to communication(s) filed on 7/20	<u> 0/03 &amp; 9/15/03</u> .				
2a)⊠ This action is <b>FINAL</b> . 2b)□ Th	is action is non-final.				
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims					
4)⊠ Claim(s) <u>1-5,8-14,17-22 and 25</u> is/are pending in the application.					
4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>1-5,8-14,17-22 and 25</u> is/are rejected	•				
7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and/o	r election requirement.				
Application Papers					
9) The specification is objected to by the Examine					
10) The drawing(s) filed on is/are: a) accept	oted or b) objected to by the Exar	miner.			
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
	_is: a)  approved b) disappro	ved by the Examiner.			
If approved, corrected drawings are required in reply to this Office action.					
12) The oath or declaration is objected to by the Examiner.					
Priority under 35 U.S.C. §§ 119 and 120					
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).					
a) All b) Some * c) None of:					
1. Certified copies of the priority documents have been received.					
2. Certified copies of the priority documents have been received in Application No					
<ul> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>					
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).					
a) ☐ The translation of the foreign language provisional application has been received.  15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.					
Attachment(s)					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s) 7/	5) 🔲 Notice of Informal F	(PTO-413) Paper No(s) Patent Application (PTO-152)			

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1. The response filed by the applican thas been read and given careful consideration. The rejection have been modified as set forth below in view of these arguments. Rejection not found below are withdrawn based upon the amendment and arguments of the applicant. Specifically, the prior art rejections based in part upon Nishio et al. '218 or Kovar et al. 2002/0193460 are withdrawn.

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- Claims 1-5,8-14,17-22 and 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dhar et al. EP 0945762, in view of Ueda JP 05-323850 and Chang '478 combined with (Keys et al. '152 and/or JP 06-282209) and Sommerfield et al. '998.

Dhar et al. EP 0945762 describes the formation of thick holographic recording media using two independent polymerization reactions which are compatible. The compatibility prevents phase separation. The first polymerization forms a polymeric matrix with the photosensitive monomeric material dispersed throughout the polymeric matrix. [0009-0010]. The resulting matrix containing the monomeric material should be flexible [0013]. The formation of holograms, waveguides or the like is disclosed. [0015]. Various polymerization reactions, including forming isocyanate-hydroxyl step polymerization (urethane formation) may be used to form the polymeric matrix [0017]. Useful monomers are disclosed together with refractive index concerns. [0019]. Urethanes are compatible with monomers and react independently from the most monomers. [0026-0033 and 0041]. The use of substrates on both

sides of the medium with spacers to control the thickness is disclosed. [0034]. Example 1 uses 0.2519 g (68.54 wt%) of diisocyanate-terminated polypropylene glycol, 0.047 g (12.8 wt%) of dihydroxylpolypropylene glycol, 0.0678 g (18.45 wt%) of 4-chlorophenyl acrylate (0.051+0.0168), 0.00063 g (0.17 wt%) CGI 784 and 0.0002 g (0.05 wt%) dibutyltin dilaurate. [0041]. The use of page reading techniques is disclosed with respect to Psaltis et al. [0003]

Ueda JP 05-323850 discloses the use of various isocyanates, such as 1,6-hexamethylene diisocyanate, in forming a crosslinked crosslinked matrix. [0047]. Disclosed monomers, include acrylates, such as tribromophenyl acrylate and tetrabromophenyl acrylate. [0011-0019].

Chang '478 teaches that it is well known in the art that primary aliphatic isocyanates, such as 1,6-hexamethylene diisocyanate, react significantly faster than secondary or tertiary isocyanates. (124-31).

Keys et al. '152 discloses photopolymerizable holographic recording media, which use liquid monomers including halogenated aromatic acrylate monomers (5/10-26). These include preferred monomers, such as pentachlorophenyl acrylate and 2,4,6-tribromophenyl acrylate. (5/33-44).

JP 06-282209 teaches the use of monomers, such as pentabromophenyl acrylate, which have a high refractive index. [0014].

Sommerfield et al. '998 teaches the use of trimers of hexamethylene diisocyanates to form polymeric networks/matrices which include monomeric materials. (21/35-45). The use of this in holographic systems is disclosed. (15/18-32). Monomeric materials are disclosed in columns 16 and 17.

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It would have been obvious to one skilled in the art to modify the invention of example 1 of Dhar et al. EP 0945762 by using other polyisocyanates, such as 1,6-hexamethylene diisocyanate, in forming a crosslinked crosslinked matrix based upon the disclosure of Ueda JP 05-323850 that the use of this polyisocyanate is known to be useful in the holographic arts and the teachings of Chang '478 that the cure rate of this polymer is much quicker than secondary or tertiary isocyanates which results in a time savings in preparation of the medium for recording holograms and to use monomers known to be useful in holographic recording, particularly those having a high refractive index and contributing to compatibility, such as the halogenated acylates, tribromophenyl acrylate or pentabromophenyl acrylate disclosed by Keys et al. '152 and/or JP 06-282209, in place of the 4-chlorophenyl acrylate in the combination of Dhar et al. EP 0945762, in view of Ueda JP 05-323850 and Chang '478, based upon the compatibility taught in Dhar et al. EP 0945762 at [0039-0041] and desirability of high refractive index monomers taught in Dhar et al. EP 0945762 at [0019] and further it would have been obvious to one skilled in the art to modify the invention of Dhar et al. EP 0945762, combined with Ueda JP 05-323850 and Chang '478 together with (Keys et al. '152 and/or JP 06-282209) by using the trimers of hexamethylene diisocyanates disclosed by Sommerfield et al. '998 rather than diisocyanateterminated polypropylene glycol as these are primary isocyanates and would be expected to reacts faster than secondary or tertiary isocyanates and based upon their previous disclosed usefulness in holographic recording compositions.

The deficiencies of the references in paragraphs 4 and 5 of the previous office action are overcome by the addition of the further references recited above. A desire for increase speed and hence productivity is always of concern to one of ordinary skill in the art and to imply that it is

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not would remove much of the motivation for inventions around the world. Particularly with respect to holographic articles and those using light to cure, speed is essential as the longer the exposure the more chance, a vibration or similar source of error will reduce the clarity of the holographic image. The applicant points out the use of specific catalysts in the prior art and states that these are not required in the instant claims. The examiner points out that they are certainly not excluded by the claims and notes that the identified catalyst is specifically disclosed on page 14 of the specification. Therefore this argument fails. The arguments that Ueda fails to teach the utility of various isocyanates, such as 1,6-hexamethylene diisocyanate, in forming a crosslinked crosslinked matrix neglects the teachings in section [0046-0047 and 0083] of that reference. The latter citation uses a catalyst cured matrix in the example. Therefor, the use of various isocyanates, such as 1,6-hexamethylene diisocyanate, in forming a crosslinked crosslinked matrix is already known in the art. Further, the advantages of primary aliphatic isocyanates is clearly set forth in Chang '478, this is the same advantage described on page 11 of the instant specification. The use of trimers is also known within the holographic arts as evidenced by Sommerfield et al. '998 and specifically describes the use of these networks with free radically polymerizable acrylate systems. The rejection as stands.

Claims 1-5,8-14,17-22 and 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Dhar et al. EP 0945762, in view of Ueda JP 05-323850 and Chang '478 combined with (Keys et al. '152 and/or JP 06-282209) and Sommerfield et al. '998, further in view of (Sugiyama et al. '086 or Mizuno et al. '147).

Sugiyama et al. '086 teaches that 1,6-hexamethylene diisocyanate, dimers and trimers of this compound have advantages in safeness of handling, and no discoloration. (13/36-52).

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Mizuno et al. '147 teaches that 1,6-hexamethylene diisocyanate, dimers and trimers of this compound have advantages in safeness of handling, and no yellowing. (4/29-39).

In addition to the basis provided above, the examiner cites the teachings of Sugiyama et al. '086 or Mizuno et al. '147 which specifically describe the benefits of using 1,6-hexamethylene diisocyanate, dimers and trimers of this compound in terms of low volatile emissions, safety and no discoloration/yellowing, which would be advantages desirable and realizable in the invention of over Dhar et al. EP 0945762 cobined with Ueda JP 05-323850 and Chang '478 together with (Keys et al. '152 and/or JP 06-282209) and Sommerfield et al. '998.

In addition to the response to the arguments presented above, the examiner notes that the references cited describe properties of 1,6-hexamethylene diisocyanate, dimers and trimers, particularly with respect to handling and discoloration/yellowing which the examiner asserts would be of interest to one of ordinary skill in the art forming a hologram. The yellowing of the hologram would clearly decrease it's transparency and render it less desirable as an optical article, particularly in holographic systems. Similarly, the increased safety in handling would be of interest to those using polyisocyanate matrices. Therefore the rejection stands.

5 THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37

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CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Martin J Angebranndt whose telephone number is 703-308-4397. The examiner can normally be reached on Available Mondays-Thursday and alternative Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mark Huff can be reached on 703-308-2464. The fax phone numbers for the organization where this application or proceeding is assigned is 703-872-9309.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

Martin J Angebranndt Primary Examiner

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December 1, 2003